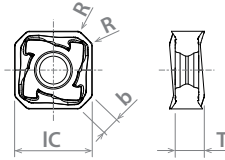
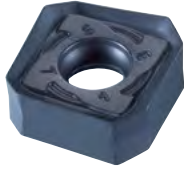




List 78PAS

OSG PHOENIX® PAS INSERTS

PACKED
10 PIECE



EDP Number	Designation	Number of Cutting Edges	Insert Size					Grade
			IC (mm)	T (mm)	R (mm)	b (mm)	Aa Max (mm)	
7812060	● SNKU1505AZER-GR	8	15.88	7.18	1.00	3.65	6.50	XC1015
7819061	● SNKU1505AZER-GM	8	15.88	7.18	1.00	3.65	6.50	XC3025
52700006	● SNKU1505AZER-SM	8	15.88	7.18	1.00	3.65	6.50	XC5040
7813061	● SNKU1505AZER-GM	8	15.88	7.18	1.00	3.65	6.50	XP2040
7814061	● SNKU1505AZER-GM	8	15.88	7.18	1.00	3.65	6.50	XP3035

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

PXI

ABOUT OSG

DRILLING

THREADING

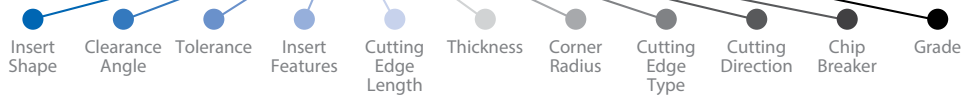
MILLING

HOLDERS

INDEX

DESIGNATION EXPLANATION

S N K U 15 05 A Z E R - G M X P 3 0 3 5



See Full Detail on Pages 1522-1523

Insert Grade	Chip Breaker	Coolant	P	M	K	N	S	H
			Steel	Stainless Steel	Cast Iron	Non-Ferrous	HRSA	Hardened Steel
XC1015	GR	N			○			
XC3025	GM	N	○		○			
XC5040	SM	Y		○			○	
XP2040	GM	Y	○	○			○	○
XP3035	GM	N	○	○	○			

GM: Medium Cutting GR: Rough Cutting SM: Heat Resistant Alloy

○ Good ○ Best

